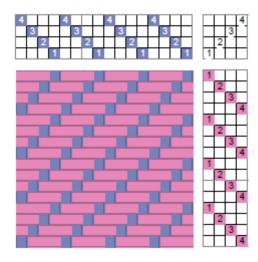
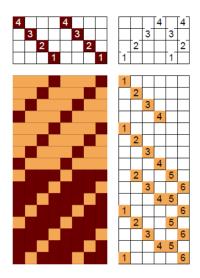
## **Unbalanced Twills**

Unbalanced twills are those where one side of the fabric shows more warp, while the other shows more weft; this is in contrast to a balanced 2/2 twill. On four shaft, a 1/3 twill is



On the right is the corresponding weftdominant side of the fabric, with the reverse, warp-dominant side below.

Shown in the drawdown below is how to weave both weft and warp-dominant on one side of the fabric. Three shafts have to be raised for the warp dominant fabric, so a total of eight treadles are needed.



unbalanced. On the left is the drawdown showing the weft-dominant side.



Since most four-shaft looms have six, th3 skeleton tie-up in the drawdown on the left can be used.